

An aerial photograph showing a large-scale construction project for an LNG terminal. The site is situated on a peninsula or near a body of water, surrounded by dense forest with some autumn-colored trees. The construction area includes several large circular storage tanks, various industrial buildings, and extensive piping. The surrounding landscape is a mix of green coniferous and deciduous trees, with some areas cleared for the facility. The water body is visible on the left and bottom right of the frame.

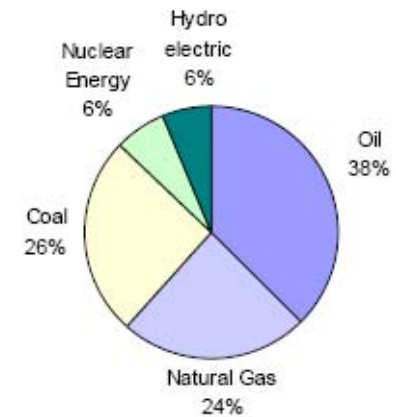
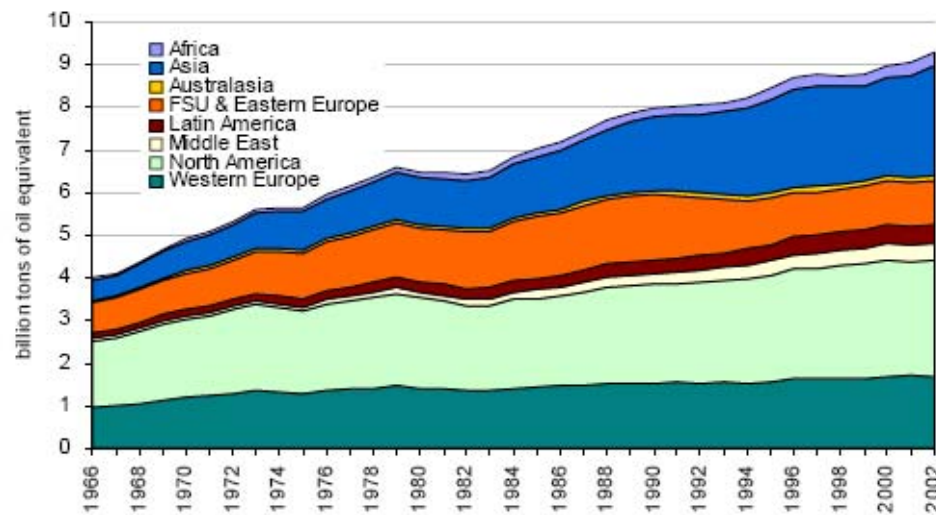
The Realities of Certifying LNG Terminals in North America

**Bill Westcott
December 9, 2005
Rice Global E&C Forum**

Overview

- I. Current Energy Picture
- II. North American LNG Import Terminals
- III. “Certification” Background
- IV. Public Safety Concerns
- V. Reality

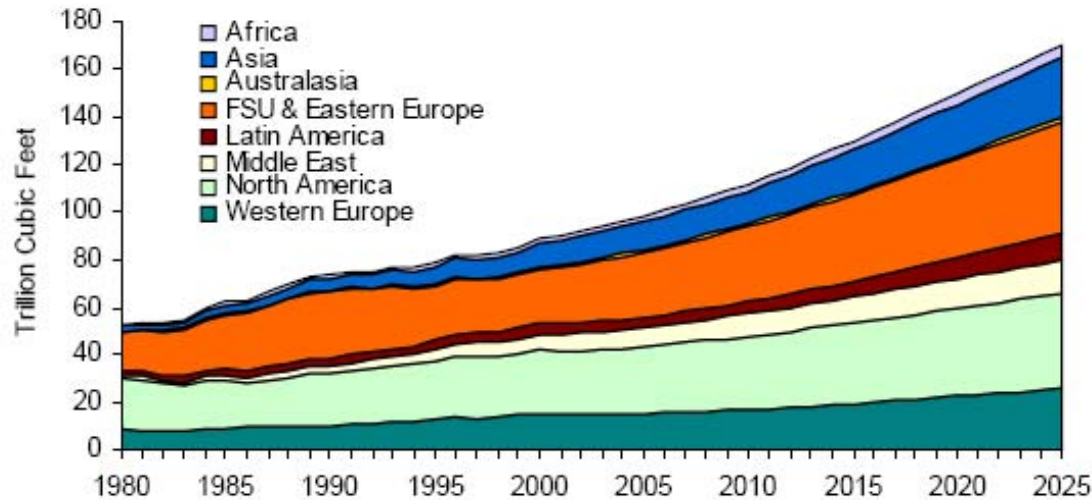
Main driver – strong growth in world energy demand



Source: BP

- Natural gas provides 24% of global energy demand
- This share is expected to increase

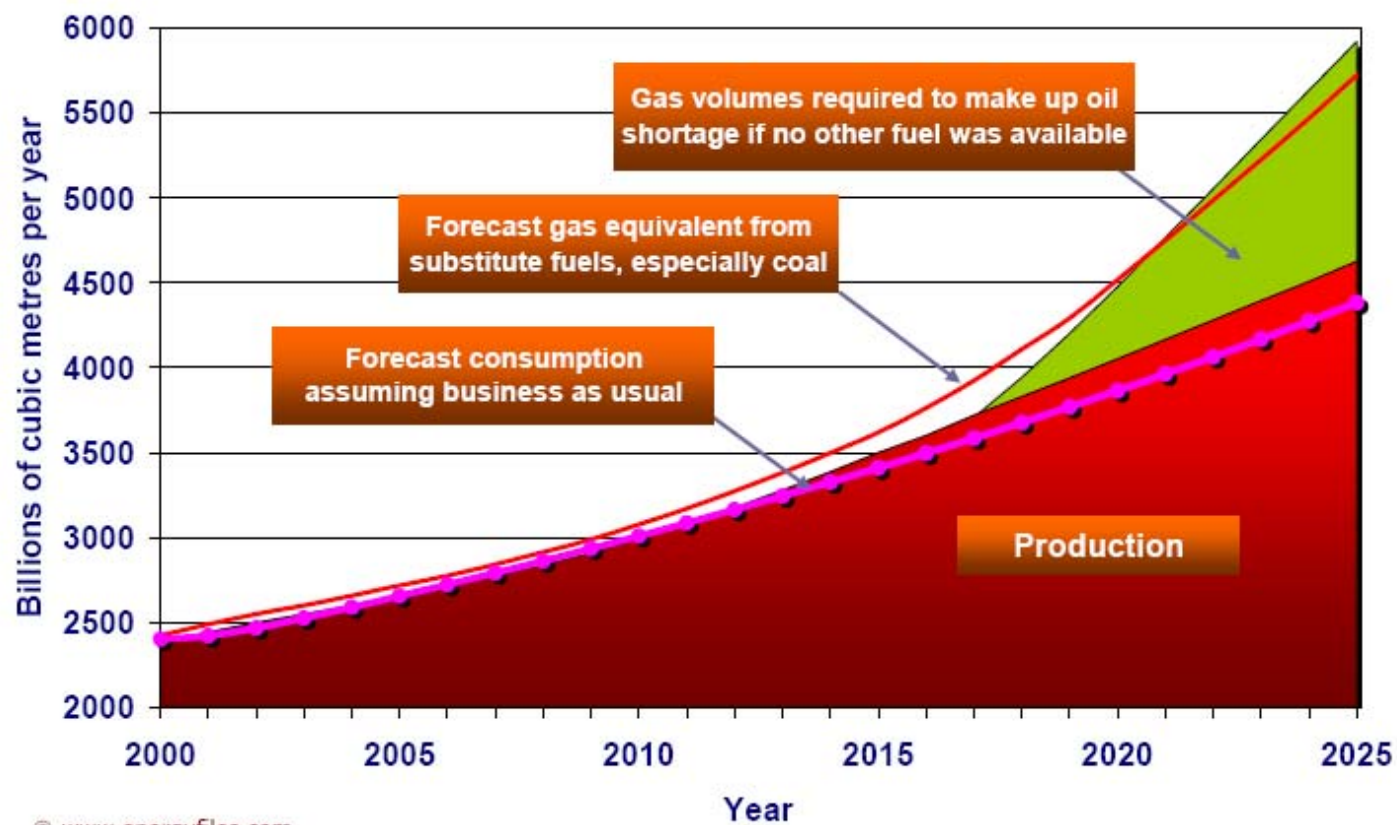
Strong growth in world natural gas demand



Source: EIA

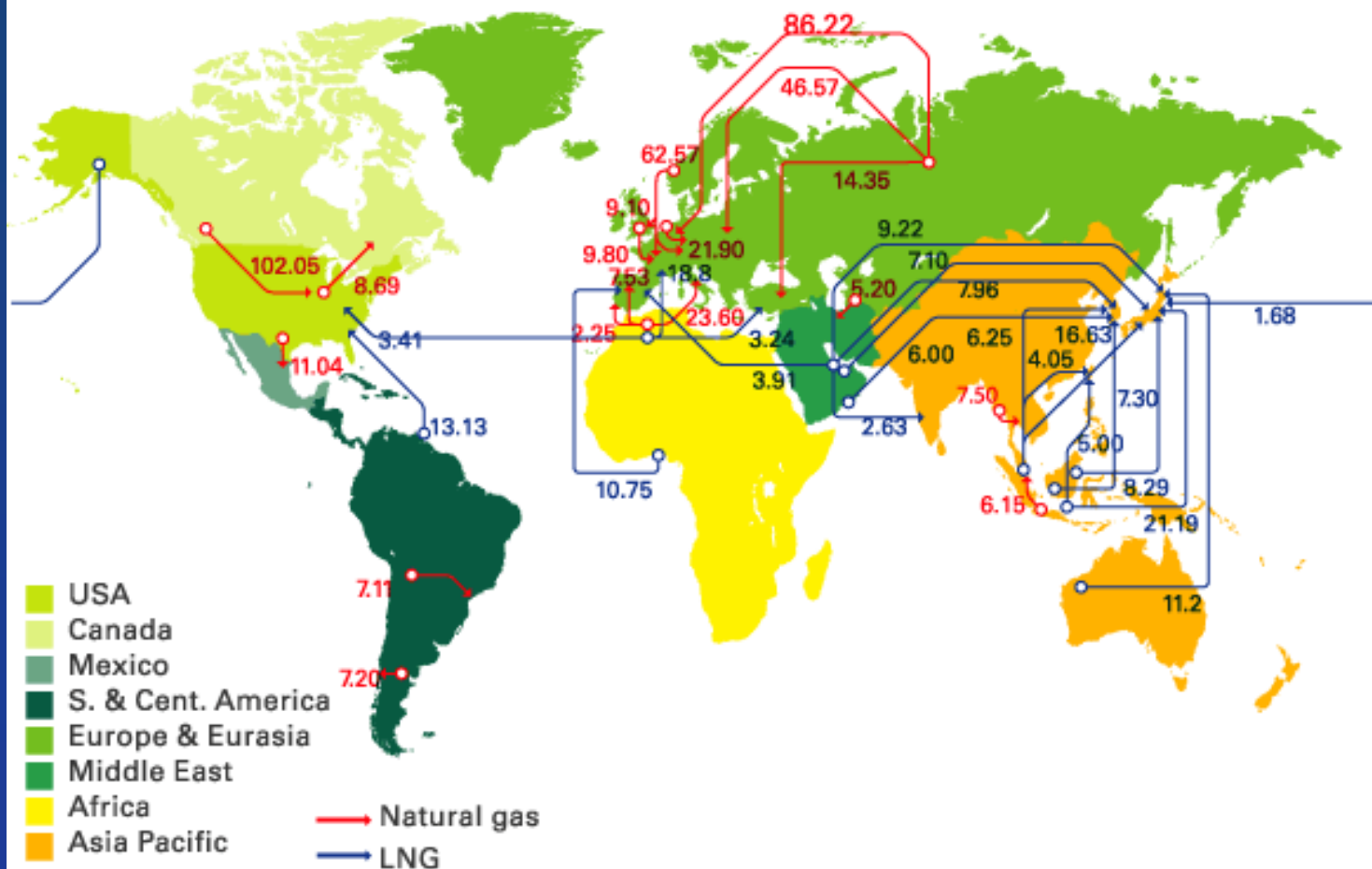
- Gas demand to grow at 2.8% (compared with oil at 1.8%)
- Problems of meeting local shortages (e.g. UK & USA)
- Power cuts in prospect if severe winters
- UK wholesale gas prices up 32% in 2003

Future Gas Production Forecast



Major trade movements

Trade flows worldwide (billion cubic metres)



Types of Import Terminals

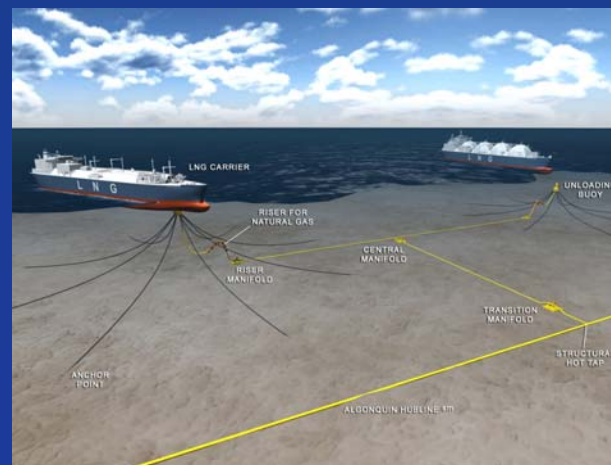
Coastal Liquefied Gas Terminals



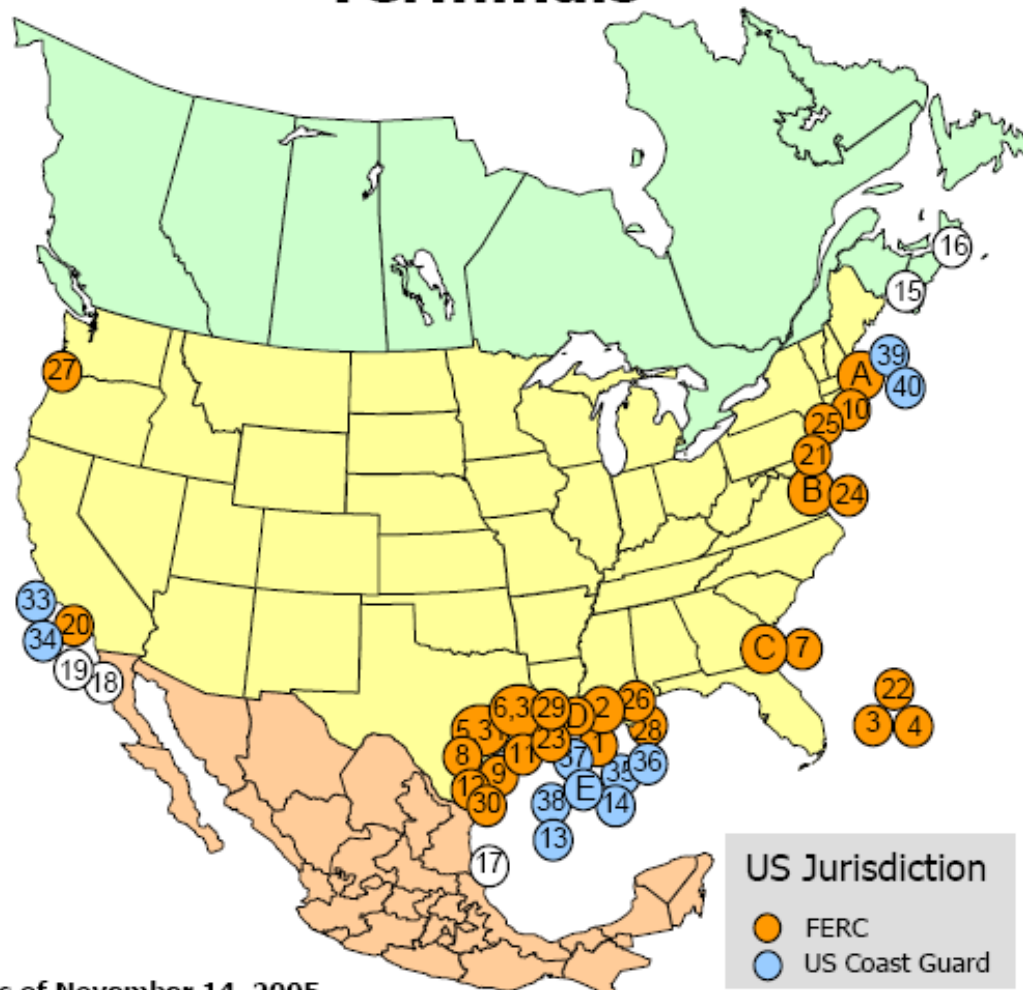
Offshore GBS Terminals



Floating Offshore Terminals



Existing and Proposed North American LNG Terminals



As of November 14, 2005

* US pipeline approved; LNG terminal pending in Bahamas

CONSTRUCTED

- A. Everett, MA : 1.035 Bcfd (Tractebel - DOMAC)
- B. Cove Point, MD : 1.0 Bcfd (Dominion - Cove Point LNG)
- C. Elba Island, GA : 0.68 Bcfd (El Paso - Southern LNG)
- D. Lake Charles, LA : 1.0 Bcfd (Southern Union - Trunkline LNG)
- E. Gulf of Mexico: 0.5 Bcfd, (Gulf Gateway Energy Bridge - Excelerate Energy)

APPROVED BY FERC

- 1. Lake Charles, LA: 0.8 Bcfd (Southern Union - Trunkline LNG)
- 2. Hackberry, LA : 1.5 Bcfd, (Semptra Energy)
- 3. Bahamas : 0.84 Bcfd, (AES Ocean Express)*
- 4. Bahamas : 0.83 Bcfd, (Calypso Tractebel)*
- 5. Freeport, TX : 1.5 Bcfd, (Cheniere/Freeport LNG Dev.)
- 6. Sabine, LA : 2.6 Bcfd (Cheniere LNG)
- 7. Elba Island, GA: 0.54 Bcfd (El Paso - Southern LNG)
- 8. Corpus Christi, TX: 2.6 Bcfd, (Cheniere LNG)
- 9. Corpus Christi, TX : 1.0 Bcfd (Vista Del Sol - ExxonMobil)
- 10. Fall River, MA : 0.8 Bcfd, (Weaver's Cove Energy/Hess LNG)
- 11. Sabine, TX : 1.0 Bcfd (Golden Pass - ExxonMobil)
- 12. Corpus Christi, TX: 1.0 Bcfd (Ingleside Energy - Occidental Energy Ventures)

APPROVED BY MARAD/COAST GUARD

- 13. Port Pelican: 1.6 Bcfd, (Chevron Texaco)
- 14. Louisiana Offshore : 1.0 Bcfd (Gulf Landing - Shell)

CANADIAN APPROVED TERMINALS

- 15. St. John, NB : 1.0 Bcfd, (Canaport - Irving Oil)
- 16. Point Tupper, NS : 1.0 Bcfd (Bear Head LNG - Anadarko)

MEXICAN APPROVED TERMINALS

- 17. Altamira, Tamulipas : 0.7 Bcfd, (Shell/Total/Mitsui)
- 18. Baja California, MX : 1.0 Bcfd, (Semptra)
- 19. Baja California - Offshore : 1.4 Bcfd, (Chevron Texaco)

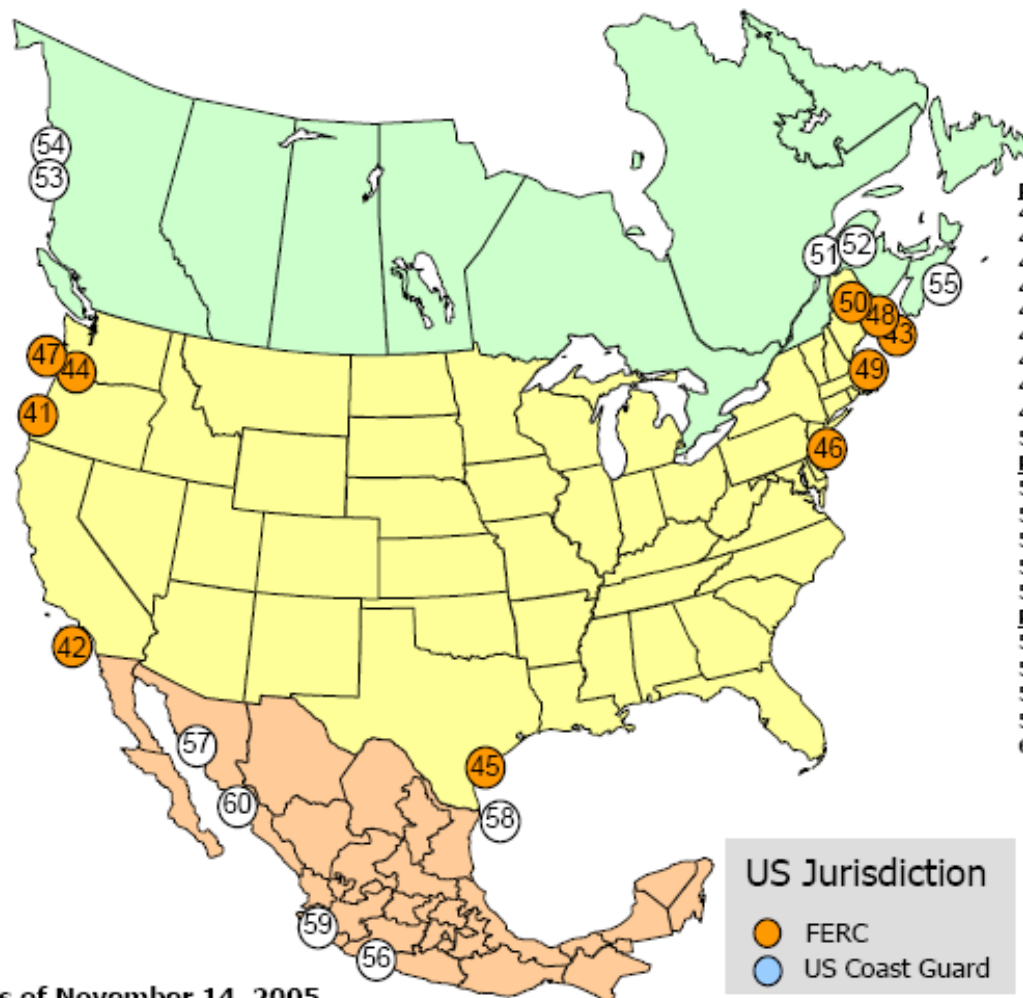
PROPOSED TO FERC

- 20. Long Beach, CA : 0.7 Bcfd, (Mitsubishi/ConocoPhillips - Sound Energy Solution)
- 21. Logan Township, NJ : 1.2 Bcfd (Crown Landing LNG - BP)
- 22. Bahamas : 0.5 Bcfd, (Seafarer - El Paso/FPL)
- 23. Port Arthur, TX: 1.5 Bcfd (Semptra)
- 24. Cove Point, MD : 0.8 Bcfd (Dominion)
- 25. LI Sound, NY: 1.0 Bcfd (Broadwater Energy - TransCanada/Shell)
- 26. Pascagoula, MS: 1.0 Bcfd (Gulf LNG Energy LLC)
- 27. Bradwood, OR: 1.0 Bcfd (Northern Star LNG - Northern Star Natural Gas LLC)
- 28. Pascagoula, MS: 1.3 Bcfd (Casotte Landing - ChevronTexaco)
- 29. Cameron, LA: 3.3 Bcfd (Creole Trail LNG - Cheniere LNG)
- 30. Port Lavaca, TX: 1.0 Bcfd (Calhoun LNG - Gulf Coast LNG Partners)
- 31. Freeport, TX: 2.5 Bcfd (Cheniere/Freeport LNG Dev. - Expansion)
- 32. Sabine, LA: 1.4 Bcfd (Cheniere LNG - Expansion)

PROPOSED TO MARAD/COAST GUARD

- 33. California Offshore: 1.5 Bcfd (Cabrillo Port - BHP Billiton)
- 34. So. California Offshore : 0.5 Bcfd, (Crystal Energy)
- 35. Louisiana Offshore : 1.0 Bcfd (Main Pass McMoran Exp.)
- 36. Gulf of Mexico: 1.0 Bcfd (Compass Port - ConocoPhillips)
- 37. Gulf of Mexico: 2.8 Bcfd (Pearl Crossing - ExxonMobil)
- 38. Gulf of Mexico: 1.5 Bcfd (Beacon Port Clean Energy Terminal - ConocoPhillips)
- 39. Offshore Boston, MA: 0.4 Bcfd (Neptune LNG - Tractebel)
- 40. Offshore Boston, MA: 0.8 Bcfd (Northeast Gateway - Excelerate Energy)

Potential North American LNG Terminals



POTENTIAL U.S. SITES IDENTIFIED BY PROJECT SPONSORS

- 41. Coos Bay, OR: 0.13 Bcfd, (Energy Projects Development)
- 42. California - Offshore: 0.75 Bcfd, (Chevron Texaco)
- 43. Pleasant Point, ME : 0.5 Bcfd (Quoddy Bay, LLC)
- 44. St. Helens, OR: 0.7 Bcfd (Port Westward LNG LLC)
- 45. Galveston, TX: 1.2 Bcfd (Pelican Island - BP)
- 46. Philadelphia, PA: 0.6 Bcfd (Freedom Energy Center - PGW)
- 47. Astoria, OR: 1.0 Bcfd (Skipanon LNG - Calpine)
- 48. Robbinston, ME: 0.5 Bcfd (Downeast LNG - Kestrel Energy/Dean Girdis)
- 49. Boston, MA: 0.8 Bcfd (AES Battery Rock LLC - AES Corp.)
- 50. Calais, ME: ? Bcfd (BP Consulting LLC)

POTENTIAL CANADIAN SITES IDENTIFIED BY PROJECT SPONSORS

- 51. Quebec City, QC : 0.5 Bcfd (Project Rabaska - Enbridge/Gaz Met/Gaz de France)
- 52. Rivière-du- Loup, QC: 0.5 Bcfd (Cacouna Energy - TransCanada/PetroCanada)
- 53. Kitimat, BC: 0.61 Bcfd (Galveston LNG)
- 54. Prince Rupert, BC: 0.30 Bcfd (WestPac Terminals)
- 55. Goldboro, NS 1.0 Bcfd (Keltic Petrochemicals)

POTENTIAL MEXICAN SITES IDENTIFIED BY PROJECT SPONSORS

- 56. Lázaro Cárdenas, MX : 0.5 Bcfd (Tractebel/Repsol)
- 57. Puerto Libertad, MX: 1.3 Bcfd (Sonora Pacific LNG)
- 58. Offshore Gulf, MX: 1.0 Bcfd (Dorado - Tidelands)
- 59. Manzanillo, MX: 0.5 Bcfd
- 60. Topolobampo, MX: 0.5 Bcfd

US Jurisdiction

● FERC

● US Coast Guard

As of November 14, 2005

Office of Energy Projects

Cleveland, Ohio

Oct. 20, 1944

Human Cost

680 Homeless

225 Injured

131 Dead

Property Destroyed

79 Homes

2 Factories

217 Cars

7 Trailers



Skikda, Algeria

January 19, 2004

Human Cost

Blast Felt Miles Away

74 Injuries

27 Dead

Property Damage

\$800 Million Facility Destroyed

\$200 Million Other Property Damage



Other LNG Incidents

- *Methane Princess* Spill, 1965.
- *Jules Verne* Spill, May 1965.
- La Spezia, Italy, 1971.
- **Montreal East, Quebec, Canada LNG Plant Explosion, 1972.**
- **Staten Island Tank Fire, USA, 1973.**
- **Massachusetts Barge Spill, July 1974.**
- *Aquarius* Spill, September 1977.
- Das Island, United Arab Emirates Spill, March 1978.
- **Cove Point, Maryland LNG Spill, 1979.**
- *Mostafa Ben Bouliad* Spill, April 1979.
- *Pollenger* Spill, April 1979.
- Bontang, Indonesia LNG Plant Explosion, 1983.
- *Bachir Chihani*, Hull Cracking, 1990.
- Mediterranean Off Gibraltar LNG Carrier Collision, November 13, 2002.
- **Trinidad Tobago LNG Turbine Explosion, June 13, 2004.**
- Belgium LNG Pipeline Explosion, July 31, 2004.
- Norway LNG Tanker Adrift, September 20, 2004.
- **Maryland House Explosion March 2005**
- Nigeria 28 in. LNG Pipeline Explosion, August, 2005.
- India Tugs Collided with LNG Terminal, September 17, 2005.

Is there a role for Independent Assessment?



LNG Terminal Certification



Principles of Certification

- **Work Independently**
 - Design reviews and inspections are carried out independently from those carried out by contractors and owner.
- **Transparent Process**
 - Certification process is documented and available for review by Regulatory Body as necessary.

LNG Guidance Notes

Classification and certification of offshore gravity based liquefied gas terminals



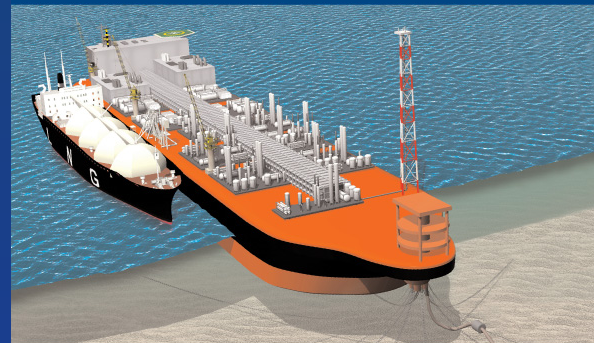
Guidance notes

April 2004
Revision 1

Safely optimising business performance



Classification and certification of floating offshore liquefied gas installations



Guidance notes

April 2004
Revision 2

Safely optimising business performance



Challenges Faced

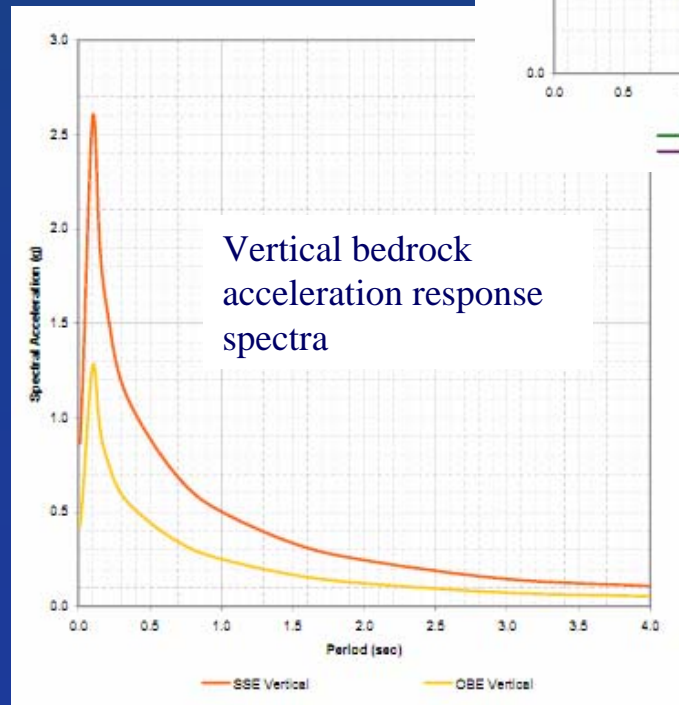
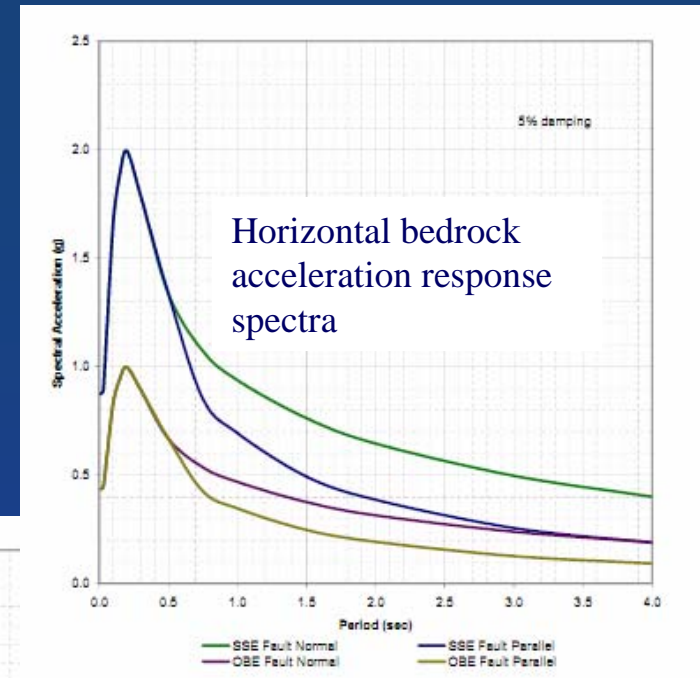
- **Technological**
 - **Seismicity**
 - **Transfer Systems**
 - **Novel Concepts and Materials**
- **Safety & Environmental**

Seismic environment

**Analyses are performed
for two earthquake events:**

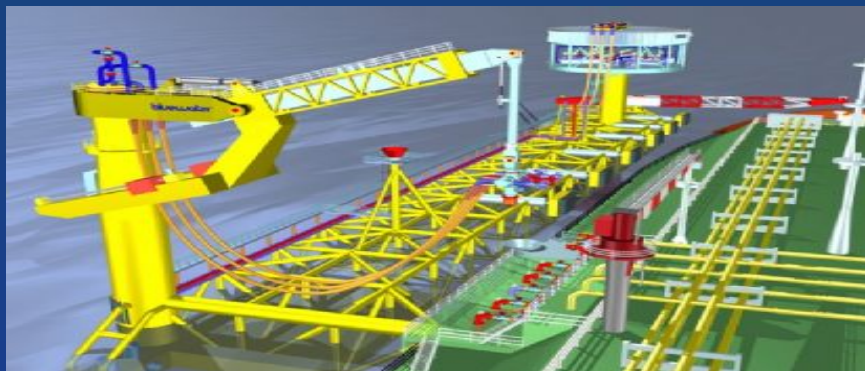
**(OBE) Operating Basis Earthquake
1 in 475 years**

**(SSE) Safe Shutdown Earthquake
1 in 2500 years**

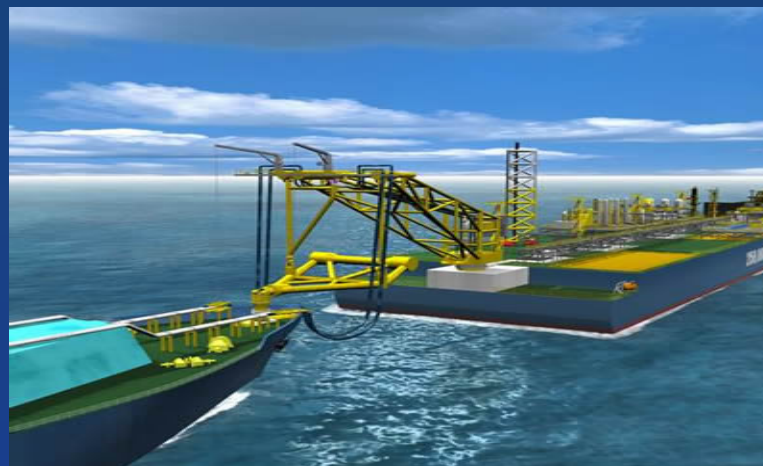


Transfer systems

Bluewater



SBM



FMC

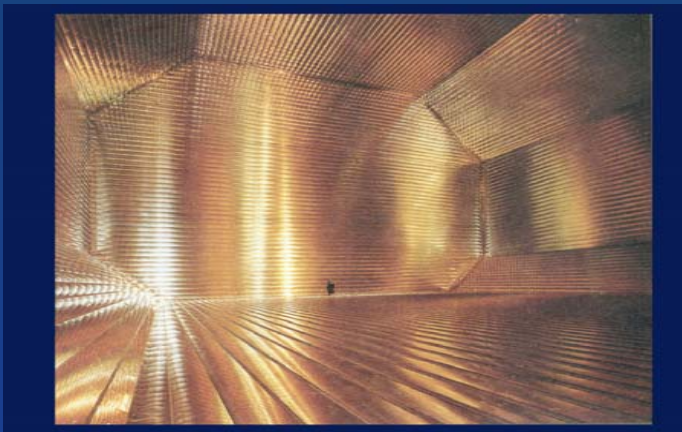


Novel LNG Concepts

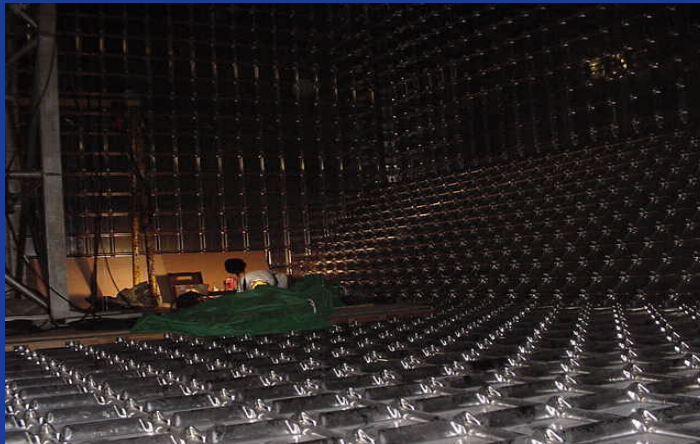
- **Containment**
- **Pipe-in-pipe**

Containment

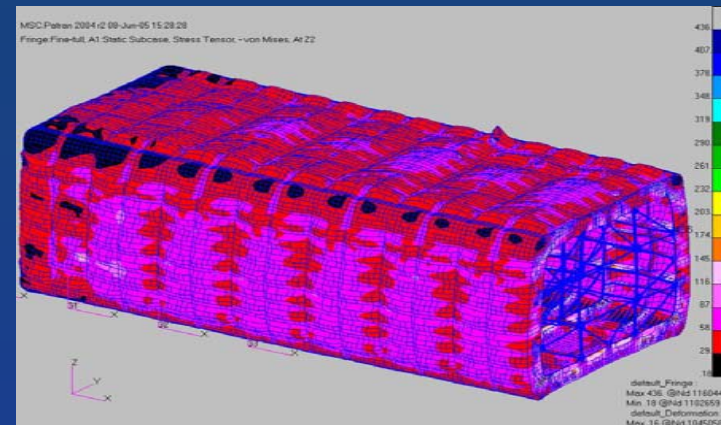
GT No.96



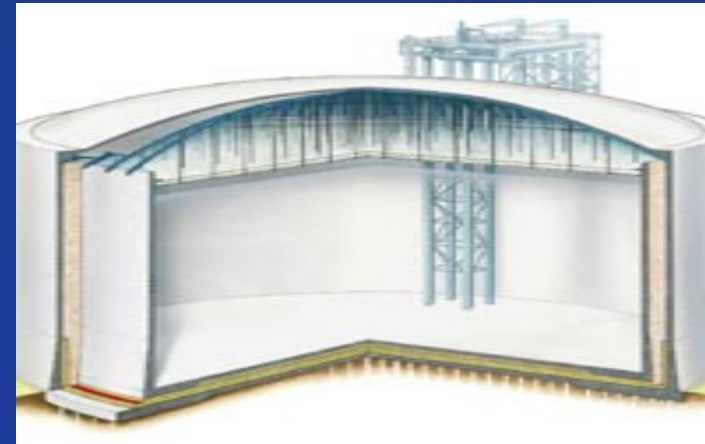
Technigaz MkIII



Exxon Mobil - Modular Tank

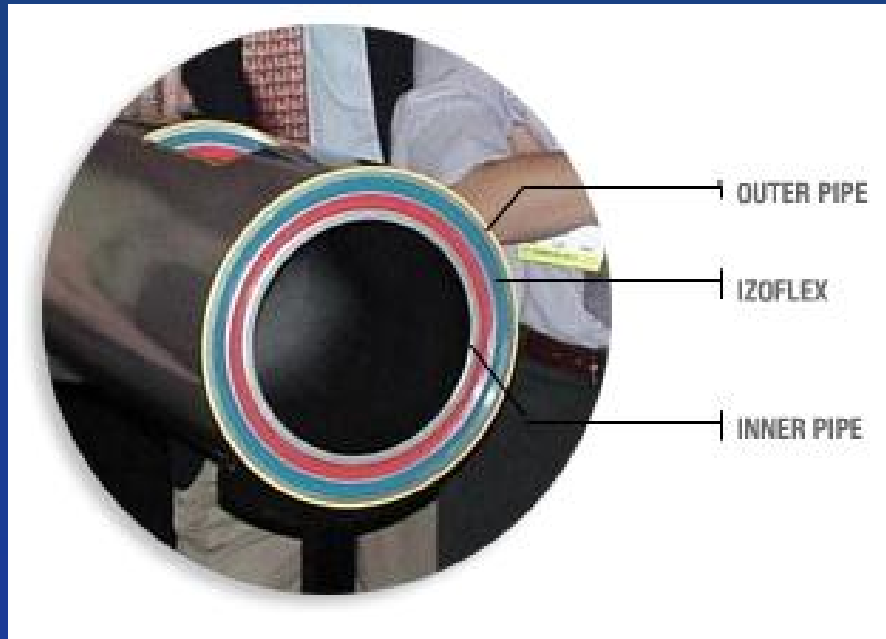


All-Concrete Storage Tanks

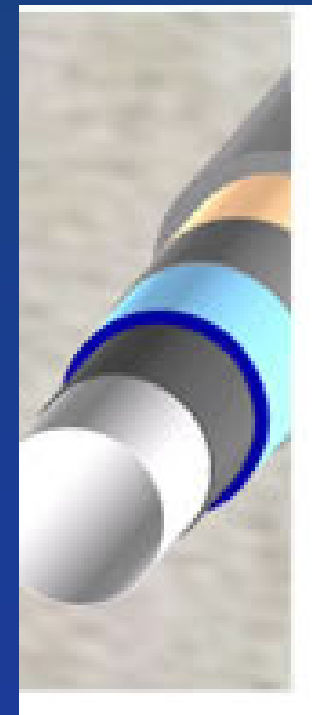


Pipe-in-pipe

ITP InTerPipe



Technip Cryogenic Pipe-in-Pipe



Challenges Faced

- **Technological**
 - **Seismicity**
 - **Transfer Systems**
 - **Novel Concepts and Materials**
- **Safety & Environmental**
 - **Siting**
 - **Vaporizers**
 - **Location of accommodation for offshore terminals**
 - **Security**

Siting

NIMBY

BANANA



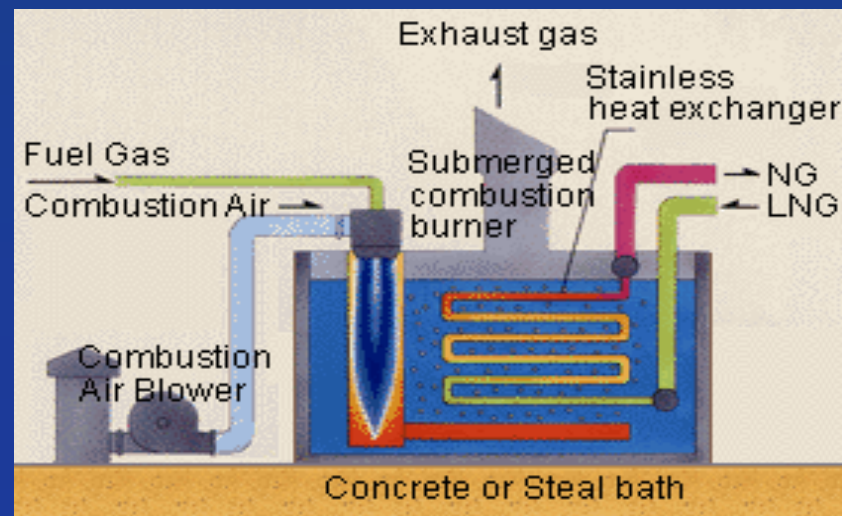
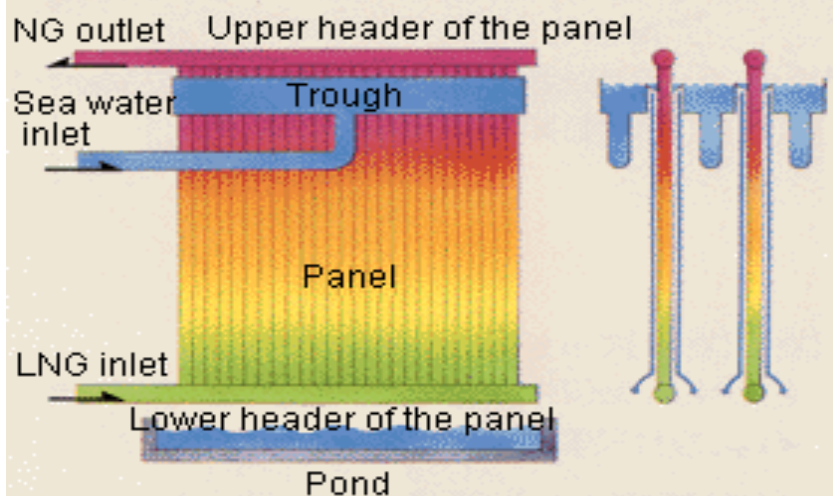
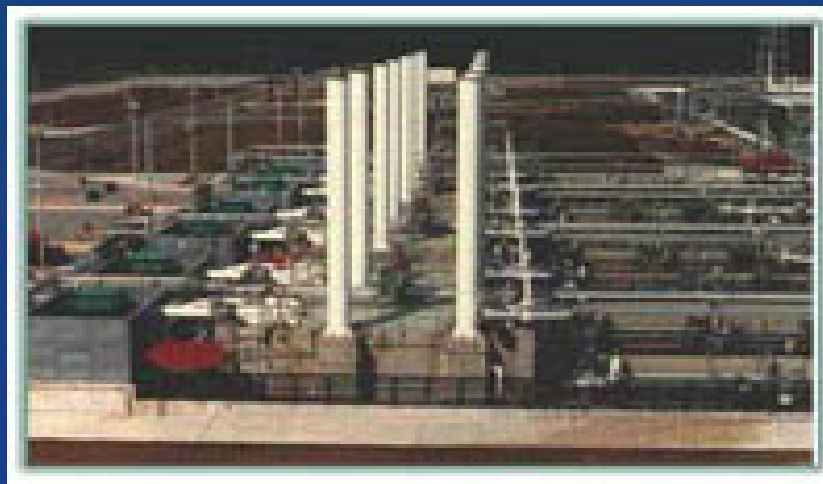
**Lloyd's
Register**

- **Is LNG safe?**
- **What about the explosions?**
- **What about terrorists?**

Open Rack Vaporizers (ORVs)



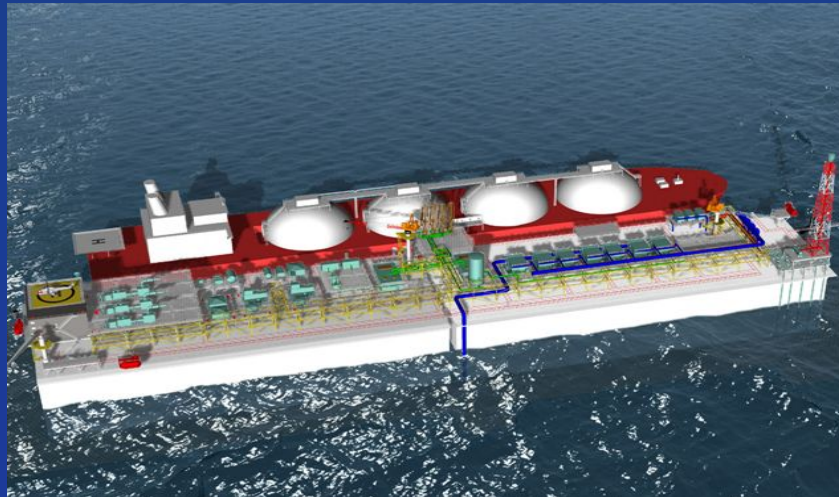
Submerged Combustion Vaporizers (SCVs)



Offshore Accommodations



Figure 1: Terminal Layout



Security

At Boston we now see:

- **LNG tankers now inspected at point of origin**
- **Occasional on-board escort by coastguard “Sea marshals”**
- **96 hour advance notice of tanker**
- **Advance notice to local emergency services, Federal Aviation authority and US Navy**
- **Boarding of tankers prior for inspection before entrance to harbor**
- **Armed Escort during entrance**
- **Security zone 2 miles ahead, and 1 mile either side**
- **Suspension of overhead flights from Logan airport**



Lessons Learned on Previous Projects

- **All stages of design should consider how the facility is to be built, commissioned and operated, to ensure that unforeseen conditions do not occur.**
- **The CA should be involved as early as possible in the design and decision making process to be able to influence safety critical issues while they are relatively easy to change.**
- **The CA should be involved in the 'Change Control' process in order to be able to assess critical issues.**



Questions.....

Got LNG?.... Get Lloyd's Register

